

FP357US,EP,CN,KR

## AMENDMENT OF CLAIMS UNDER PCT ARTICLE 34(2)(b)

- 5 1. An injection molded article comprising:  
 a resin composition containing  
 (A) a lactic acid based resin; and  
 (B) a natural fiber that contains 40 mass% to 60 mass%  
 of cellulose, 10 mass% to 30 mass% of lignin,  
 10 wherein the resin composition contains the lactic acid  
 based resin (A) and the natural fiber (B) in a mass ratio  
 of 99:1 to 70:30, and the lactic acid based resin (A) has  
 a resin composition ratio of L-lactic acid:D-lactic  
 acid=100:0 to 97:3, or L-lactic acid:D-lactic acid=0:100  
 15 to 3:97.
2. The injection molded article according to claim 1,  
 wherein the resin composition has a crystallization heat  
 peak temperature (Tc) of 100°C or more.
- 20 3. The injection molded article according to claim 1 or  
 2, wherein the injection molded article has a deflection  
 temperature under load of 133°C or more.
- 25 4. The injection molded article according to any one of  
 claims 1 to 3, wherein the injection molded article is formed

after kneading a coated substance obtained by impregnating the natural fiber (B) in the lactic acid based resin (A), with the lactic acid based resin.

5    5.    The injection molded article according to claim 4, wherein the injection molded article is formed after kneading a coated substance obtained by impregnating the natural fiber (B) in the lactic acid based resin (A) by drawing, with the lactic acid based resin.

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11. A method for producing injection molded article, comprising the steps of:

forming pellets of a coated substance after impregnating a natural fiber (B) in a lactic acid based resin (A) by drawing;

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adding a further portion of the lactic acid based resin

(A) to the pellets of the coated substance and kneading the resultant mixture to form pellets; and

forming an injection molded article from the pellets obtained after the kneading.